Instruction Manual

FX1 -VL (Voltage Input·Soft Variable Type)
FX2 -VL (Voltage Input·Soft Fixed Type)
FX3 -VL (mV Input·Soft Variable Type)
FX4 -VL (mV input·Soft Fixed Type) Velocity Limiter

ATXUL

1. INSPECTION

This instrument has been thoroughly tested at the factory before shipment. When you receive it, visually inspect it for damage and check the accessories.

1.1 Model number and specification check Check to see the model number and specifications on the nameplate attached to the front cover of the unit are as ordered. 1.2 Contents of the instruction manual This instruction manual provides instructions on mounting, external wiring and maintenance.

2. GENERAL

2.1 Soft variable type (FX1□, FX3□) This unit receives voltage or mV signal from transmitter and outputs isolated current or voltage signal after making velocity control for input ascending and descending changes through velocity limit set by Handy Terminal. 2.2 Soft fixed type (FX2, FX4) This unit receives voltage or mV signal from transmitter and outputs isolated current or voltage signal after making velocity control for input ascending and descending changes through velocity limit set by Trimmer. Accessories:

Mounting block Tag number and range label 1 each Mounting screw M4

3. MOUNTING METHOD

JUXTA signal conditioners can be mounted on rack, wall or DIN rail.

3.1 Rack mounting Use panel (FRK-16) and install it on an angle as shown in Fig.1. This is a convenient method for high density mounting of the unit on 19-inch rack panel. (See Fig. 6)

3.2 Wall mounting Use panel (FRK-16) to mount the unit as shown in Fig. 2 or directly mount it on the wall (See Figs. 6 and 7 for mounting dimensions) 3.3 DIN rail mounting

Insert DIN rail into the upper of DIN rail groove on the rear of the unit and fix the rail with the slidelock at the lower of the unit as shown in Fig. 3.

3.4 Angle mounting

In case of single unit mounting, refer to Fig. 5

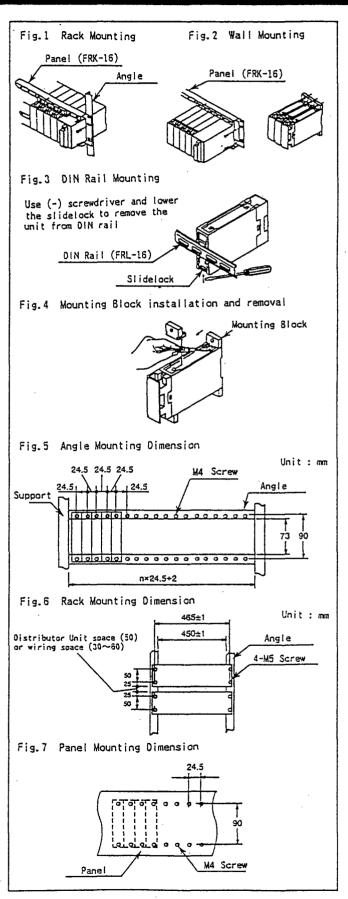
for its mounting.

3.5 Mounting block installation and removal Insert mounting block into the groove of the unit as shown in Fig. 4 and slide it until it is locked with the stopper. To remove it, lift up the mounting block stopper with screwdriver (-) and slide it along the groove.

4. EXTERNAL WIRING

Open the terminal cover of the unit. Wire should connect to M4 screw terminal. Flexible twisted wires and durable round crimp-on terminals (JIS C2805) are recommended to be used.

 Signal cable having more than 0.5mm² and power cable having more than 1.25mm2 of nominal cross-sectional area of conductor are recommended.



4.1 Wiring

① See Fig. 8 for terminal arrangement.
② Connect input voltage

Connect input voltage signal cable of the unit to its terminals 2(+) and 3(-).

3 Connect output signal cable of the unit to its terminals 4(+) and 5(-).

4 Connect 24V DC power cable to terminals 6(+) and 7(-). (See Fig. 9)

5. ITEMS TO BE CHECKED BEFORE TURNING THE POWER SWITCH ON

① Make sure that 24V DC power cable of the unit is connected to the correct polarities (+), (-).

2 Confirm that the external wiring to the terminal board is correct.

3 Check that the mounting, ambient temperature, humidity, dust and vibration are normal. Confirm the above items before turning the power on. The unit needs 5 minutes warmup to meet its

6. OPERATION CHECK

(Caution)

Carry out the following calibration after warming up the instruments for more than 5 minutes.

6.1 Calibration equipment

specified accuracy level.

·Voltage/Current Generator

(Yokogawa Model 7651 or equivalent)

·Voltmeter

(Yokogawa Model 7551A or equivalent)

6.2 Check method

① Connect each equipment as shown in Figs. 10 and 11.

2 Input/output characteristic check Use Voltage/Current Generator and apply input signal equivalent 0, 25, 50, 75 and 100% of input span to the unit. Check that corresponding outputs are within specified accuracy rating range for the respective output reference values.

3 Velocity limit check Make rapid change of input using Voltage/Current Generator. Check to see output is controlled by velocity limit. As for soft fixed type, setup velocity limit

through trimmer. (Monitor setup value through

CHECK terminal).

Trimmer setup=0~1.000V corresponds to velocity

limit of 0~1000% /minute.
Setup range of velocity limit is 1~600%/minute (0.001~0.600V).

If velocity limit is set at more than 700%/minute,

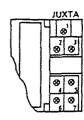
input is output without control.

If output signal is out of tolerance in case of ②, adjust it with Handy Terminal (JHT-100 or JHT200). For adjustment, refer Instruction Manuals of Handy Terminal. (JHT200 : IM JF81-02E, JHT-100 : IM JF81-01E)

7. SET VALUE INPUT THROUGH HANDY TERMINAL

As for soft variable type, input range, velocity limit can be changed through Handy Terminal. Ascending and descending velocity limits are set by. fixed constants C11 and C12. C11=C12=0 \sim 100.0% corresponds to velocity limit of 0~100.0%/minute. Setup range of velocity limit is 0.1~600.0%/minute $(C11=C12=0.1\sim600.0\%)$ Input range is set by ZERO, SPAN (B10, B11). Set voltage corresponding 0% input on B10 and span voltage on Bll.

Fig. 8 Terminal Arrangement



·TML	FX1, FX3	FX2, FX4	
-	N.C.	CHECK	
2	INPUT +		
3	INPUT -		
4	OUTPUT +		
5	OUTPUT -		
6	SUPPLY +		
7	SUPPLY -		

Fig. 9 Wiring Diagram

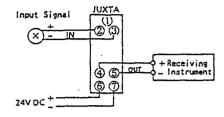


Fig. 10 Wiring of Calibration Equipment (Soft Variable Type)

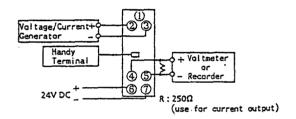


Fig. 11 - Wiring of Calibration Equipment (Soft Fixed Type)

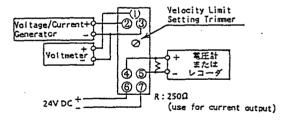
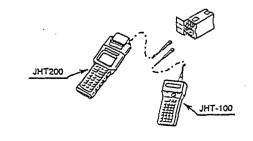


Fig. 12 Connection to Handy Terminal



PARAMETER LIST

NQ.	ITEM	TITLE DISPLAY	DATA DISPLAY	
01	Model	MODEL		
02	Tag No.	TAG NO	16 Alphanumerics	
03	Self Check	SELF CHK	Good or Error	
A00	Display Item	DISPLAY	0001 01 01101	
A01	Input 1	INPUT 1	000.0V/mV	
A02	Output	OUTPUT		
A03	Status	STATUS	FF (Hexagonal 2 digits)	
A04	Rev No.	REV NO	n.nnn (n : Rev No.)	
A05	Load	LOAD	000.0%	
A06	Input 2	INPUT 2	0 0 0 0 . 0 V/mV	
A07	Buffer 1	BUFFER 1	000.0%	
A08	Buffer 2	BUFFER 2		
A09	Buffer 3	BUFFER 3		
B00	Set Item	SET		
B01	Tag No.1	TAG NO.1	8 Alphanumerics (1st half 8 characters of Tag No.)	
802	Tag No.2	TAG NO. 2	8 Alphanumerics (2nd half 8 characters of Tag No.)	
B03	Comment 1	COMMENT 1	8 Alphanumerics	
804	Comment 2	COMMENT 2	8 Alphanumerics	
807	Input Type *1	INP TYPE	Select from LL/L/H/HH	
B10	Zero Point	ZERO	Numeric Data	
B11	Span	SPAN	Numeric Data	
B12	Burnout *1	BURN	Select from OFF/ON	
B13	Setup Error	SET ERR	GOOD/ERROR	
B20	Program *2	PROGRAM	[Inter-company Setup [tem]	
B21	Program *2	PROGRAM	[[nter-company Setup Item]	
D48	<u> </u>	= =		
B48	Program *2	7 . 10 01 0 111	[Inter-company Setup [tem]	
849 C00		PROGRAM ADJUST	[Inter-company Setup Item]	
C01	Adjust Item	OUT 0%	V.,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	
C02	0% Output Adjust 100% Output Adjust		Numeric Data (:10.00)	
C03	Wiring Resistance	WIRING R	Numeric Data (±10.00) RESET/EXECUTE	
603	Adjust *1	א נטווואט וע	MEDEL/ LACOUTE	
C04	0% input Adjust *2	IN 0%		
C05	100% input Adjust	IN 100%	,	
***	*2	111 100/0		
C11	Fixed Constant	CONST	Numeric Data	
C12	Fixed Constant	CONST	Numeric Data	
1	=	=	- Tunior To Data	
C40	Fixed Constant	CONST	Numeric Data	
C41	Fixed Constant	CONST	Numeric Data	

^{*1} Display only FX3□-VL *2 Display only. Don't use (Note) C17~C19 are display only

Subject to change without notice for grade up quality and performance.

